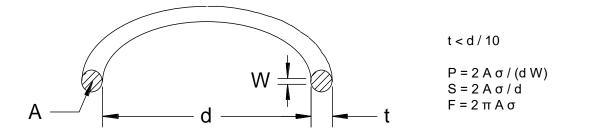
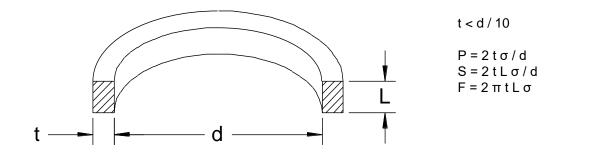
# INTRINSIC

## UniLok<sup>®</sup> Clamping Force Calculation

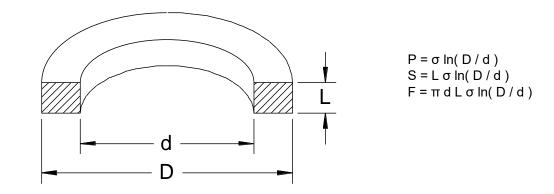
### Thin-Walled Ring, Non-Rectangular Cross-Section



#### Thin-Walled Ring, Rectangular Cross-Section



Thick-Walled Ring, Rectangular Cross-Section



- P = radial contact pressure between ring & substrate (lb/sq in or MPa)
- S = radial force per length of circumference (lb/in or N/m)
- F = total radial force as tabulated on ring drawings (lb or N)
- W = width of contact between ring & substrate
- σ = ring recovery stress, 30 kpsi (200 Mpa) for rough calculation. Stress is a function of temperature, materials & geometry. Consult Intrinsic Devices for application specific values.

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CAGE Code 08CE6

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Product Document

#### **Clamping Force Calculation**

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