

Product Description	Rev.	D Minimum Supplied	D Maximum Recovered	T Supplied	L Supplied	Minimum Substrate Diameter ⁵	Nominal Clamping Force (N) ⁶
AHM0137-0031-0038	-	1.371	1.321	0.28 / 0.331	0.34 / 0.42	1.347	130
AHM0137-0031-0127	-	1.371	1.321	0.28 / 0.331	1.2 / 1.34	1.347	400
AHM0205-0023-0051	-	2.052	1.966	0.2 / 0.254	0.46 / 0.55	1.999	130
AHM0205-0023-0155	-	2.052	1.966	0.2 / 0.254	1.49 / 1.61	1.999	400
AHM0239-0020-0102	-	2.387	2.307	0.18 / 0.229	0.96 / 1.07	2.345	220
AHM0239-0046-0102	-	2.387	2.299	0.41 / 0.5	0.96 / 1.07	2.34	490
AHM0239-0045-0200	-	2.387	2.299	0.41 / 0.49	1.9 / 2.09	2.34	930
AHM0239-0073-0078	-	2.387	2.286	0.68 / 0.77	0.73 / 0.82	2.33	530
AHM0239-0084-0168	-	2.387	2.286	0.78 / 0.89	1.6 / 1.76	2.33	1290
AHM0275-0031-0193	-	2.75	2.66	0.27 / 0.336	1.85 / 2.01	2.7	620
AHM0275-0036-0241	-	2.75	2.65	0.32 / 0.39	2.33 / 2.49	2.7	930
AHM0279-0084-0084	-	2.79	2.67	0.78 / 0.89	0.78 / 0.89	2.72	670
AHM0279-0099-0196	-	2.79	2.67	0.93 / 1.05	1.85 / 2.06	2.72	1730
AHM0320-0023-0158	-	3.2	3.08	0.2 / 0.26	1.49 / 1.66	3.13	400
AHM0320-0069-0112	-	3.2	3.07	0.64 / 0.73	1.06 / 1.17	3.12	760
AHM0320-0097-0102	-	3.2	3.05	0.91 / 1.02	0.96 / 1.07	3.1	930

NOTES:

- 1 Ring material: Intrinsic Alloy H per SE 001.
- 2 To prevent premature recovery, do not expose rings to temperatures above 45°C prior to installation.
- 3 Rings begin to shrink at just over 45°C and are almost fully shrunk by 100°C. However, they require heating to 165°C to build their full clamping force. Use a controlled heating method to insure the rings are heated to 165°C or higher. Rings can be supplied with temperature indicating paint spots that change color at 165°C. Add a "P" suffix to the part number if the paint is desired.
- 4 Do not heat rings above 300°C during installation, or afterward, to avoid the possibility of stress relaxation.
- ⁵To ensure consistent performance, the substrate should have the dimensions and rigidity to hold the installed ring diameter to this size, or larger. (For a minimum unresolved recovery of 1.5%)

- ⁶This is a nominal radial clamping force for design purposes, equal to the ring-to-substrate contact area times the contact pressure. The actual force applied by a ring is a function of installation method, substrate material and geometry, and operating temperatures. The force decreases with decreasing temperature and with decreasing substrate diameter. Testing is required to qualify performance in specific applications.
- 7 "I" and "J" suffix rings have an insulating coating on the ring ID which is .01 to .13 mm thick and may extend onto the end faces of the ring. Only ID coating is assured on "I" rings. The coating will extend at least halfway from the ID to the OD on the end faces of "J" rings. Coating adds to dimensions T & L. D is unchanged. Coating is used when installing rings by direct electrical resistance heating.
- 8 Dimensions are in mm.

Intrinsic Devices, Inc.

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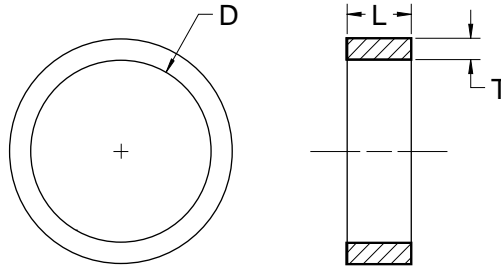
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Product Document

**UniLok, Rectangular Section,
Heat-To-Recover, Metric Units**

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Product Description	Rev.	D Minimum Supplied	D Maximum Recovered	T Supplied	L Supplied	Minimum Substrate Diameter ⁵	Nominal Clamping Force (N) ⁶
AHM0320-0112-0132	-	3.2	3.05	1.06 / 1.17	1.24 / 1.4	3.12	1330
AHM0320-0112-0178	-	3.2	3.05	1.06 / 1.17	1.67 / 1.88	3.12	1820
AHM0320-0112-0225	-	3.2	3.05	1.06 / 1.17	2.13 / 2.37	3.12	2310
AHM0358-0041-0198	-	3.58	3.44	0.37 / 0.44	1.9 / 2.06	3.5	890
AHM0358-0056-0229	-	3.58	3.44	0.52 / 0.59	2.2 / 2.37	3.5	1330
AHM0396-0039-0483	-	3.96	3.81	0.33 / 0.44	4.72 / 4.93	3.88	2050
AHM0396-0051-0483	-	3.96	3.81	0.45 / 0.56	4.72 / 4.93	3.88	2620
AHM0396-0064-0483	-	3.96	3.81	0.58 / 0.69	4.72 / 4.93	3.88	3200
AHM0396-0077-0483	-	3.96	3.81	0.71 / 0.82	4.72 / 4.93	3.88	3780
AHM0396-0089-0483	-	3.96	3.79	0.83 / 0.94	4.72 / 4.93	3.87	4270
AHM0396-0102-0483	-	3.96	3.79	0.96 / 1.07	4.72 / 4.93	3.87	4760
AHM0396-0115-0483	-	3.96	3.79	1.09 / 1.2	4.72 / 4.93	3.87	5250
AHM0396-0127-0483	-	3.96	3.79	1.21 / 1.33	4.72 / 4.93	3.87	5690
AHM0398-0029-0102	-	3.98	3.84	0.25 / 0.331	0.96 / 1.07	3.9	360
AHM0401-0057-0112	-	4.01	3.84	0.53 / 0.61	1.06 / 1.17	3.92	670
AHM0401-0057-0191	-	4.01	3.84	0.53 / 0.61	1.8 / 2.01	3.92	1160
AHM0401-0121-0121	-	4.01	3.81	1.14 / 1.27	1.14 / 1.27	3.89	1380
AHM0401-0140-0281	-	4.01	3.81	1.32 / 1.48	2.69 / 2.93	3.89	3560
AHM0403-0023-0084	-	4.03	3.89	0.2 / 0.26	0.78 / 0.89	3.95	220
AHM0477-0075-0153	-	4.77	4.55	0.71 / 0.79	1.44 / 1.61	4.63	1200
AHM0477-0075-0800	-	4.77	4.55	0.71 / 0.79	7.8 / 8.2	4.63	6230
AHM0477-0181-0800	-	4.77	4.54	1.75 / 1.86	7.8 / 8.2	4.63	12320
AHM0480-0023-0204	-	4.8	4.63	0.2 / 0.254	1.93 / 2.14	4.7	530
AHM0480-0037-0102	-	4.8	4.63	0.33 / 0.41	0.96 / 1.07	4.7	400
AHM0480-0037-0204	-	4.8	4.63	0.33 / 0.41	1.93 / 2.14	4.7	800
AHM0480-0099-0666	-	4.8	4.6	0.93 / 1.05	6.47 / 6.84	4.68	6670
AHM0480-0145-0145	-	4.8	4.58	1.37 / 1.53	1.37 / 1.53	4.68	1960
AHM0480-0168-0267	-	4.8	4.58	1.6 / 1.76	2.56 / 2.77	4.68	4090
AHM0480-0168-0337	-	4.8	4.58	1.6 / 1.76	3.25 / 3.48	4.68	5160
AHM0533-0125-0292	-	5.33	5.08	1.19 / 1.3	2.79 / 3.05	5.19	3600
AHM0538-0027-0102	-	5.38	5.19	0.23 / 0.305	0.96 / 1.07	5.26	310
AHM0538-0027-0179	-	5.38	5.19	0.23 / 0.305	1.7 / 1.88	5.26	530
AHM0538-0037-0179	-	5.38	5.19	0.33 / 0.41	1.7 / 1.88	5.26	710
AHM0541-0078-0097	-	5.41	5.19	0.73 / 0.82	0.91 / 1.02	5.28	800

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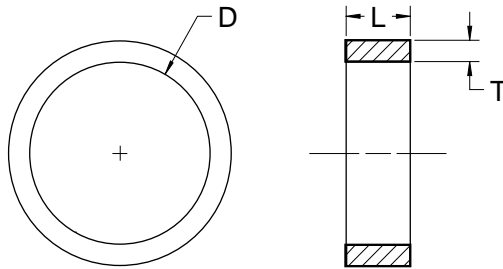
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Product Document

**UniLok, Rectangular Section,
 Heat-To-Recover, Metric Units**

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AHM0589-0049-0102	-	5.89	5.67	0.44 / 0.53	0.96 / 1.07	5.77	530
AHM0635-0125-0128	-	6.35	6.05	1.19 / 1.3	1.21 / 1.35	6.15	1650
AHM0640-0027-0102	-	6.4	6.15	0.23 / 0.305	0.96 / 1.07	6.25	310
AHM0640-0027-0191	-	6.4	6.15	0.23 / 0.305	1.8 / 2.01	6.25	580
AHM0640-0027-0254	-	6.4	6.15	0.23 / 0.305	2.43 / 2.65	6.25	800
AHM0640-0027-0384	-	6.4	6.15	0.23 / 0.305	3.7 / 3.97	6.25	1160
AHM0640-0047-0102	-	6.4	6.15	0.43 / 0.51	0.96 / 1.07	6.25	530
AHM0640-0064-0181	-	6.4	6.15	0.6 / 0.67	1.7 / 1.91	6.25	1250
AHM0640-0090-0179	-	6.4	6.13	0.86 / 0.94	1.7 / 1.88	6.23	1690
AHM0640-0192-0192	-	6.4	6.08	1.82 / 2.01	1.82 / 2.01	6.2	3470
AHM0640-0225-0449	-	6.4	6.08	2.13 / 2.37	4.34 / 4.63	6.2	9160
AHM0645-0250-0800	1	6.45	6.13	2.35 / 2.65	7.8 / 8.2	6.25	17750
AHM0662-0105-0495	-	6.62	6.33	0.99 / 1.1	4.82 / 5.08	6.43	5430
AHM0662-0163-0521	-	6.62	6.3	1.54 / 1.71	5.08 / 5.34	6.43	8320
AHM0762-0254-0800	-	7.62	7.22	2.41 / 2.67	7.79 / 8.21	7.37	18730
AHM0762-0320-0800	-	7.62	7.19	3.04 / 3.36	7.79 / 8.21	7.35	22330
AHM0762-0368-0800	1	7.62	7.22	3.53 / 3.84	7.79 / 8.21	7.37	24730
AHM0795-0137-0128	-	7.95	7.57	1.29 / 1.45	1.21 / 1.35	7.7	1820
AHM0800-0032-0204	-	8	7.68	0.28 / 0.356	1.93 / 2.14	7.8	800
AHM0800-0032-0480	-	8	7.68	0.28 / 0.356	4.64 / 4.96	7.8	1780
AHM0800-0060-0121	-	8	7.68	0.55 / 0.64	1.14 / 1.27	7.8	800
AHM0800-0060-0470	-	8	7.68	0.55 / 0.64	4.54 / 4.86	7.8	3250
AHM0800-0112-0225	-	8	7.65	1.06 / 1.17	2.13 / 2.37	7.78	2670
AHM0800-0230-0241	-	8	7.65	2.18 / 2.42	2.28 / 2.54	7.8	5290
AHM0800-0281-0560	-	8	7.6	2.66 / 2.95	5.43 / 5.77	7.75	14320
AHM0812-0052-0204	-	8.12	7.8	0.48 / 0.56	1.93 / 2.14	7.93	1160
AHM0812-0343-0788	-	8.12	7.73	3.27 / 3.59	7.69 / 8.06	7.88	23530
AHM0833-0057-0183	-	8.33	8.01	0.53 / 0.61	1.72 / 1.94	8.13	1160
AHM0960-0040-0287	-	9.6	9.23	0.35 / 0.44	2.76 / 2.98	9.38	1290
AHM0960-0040-0577	-	9.6	9.23	0.35 / 0.44	5.61 / 5.92	9.35	2580
AHM0960-0073-0179	-	9.6	9.2	0.68 / 0.77	1.7 / 1.88	9.35	1420
AHM0960-0135-0268	-	9.6	9.17	1.27 / 1.43	2.56 / 2.8	9.33	3870
AHM0960-0163-0105	-	9.6	9.17	1.54 / 1.71	0.99 / 1.1	9.33	1780
AHM0960-0289-0288	-	9.6	9.12	2.74 / 3.03	2.76 / 3	9.33	7830

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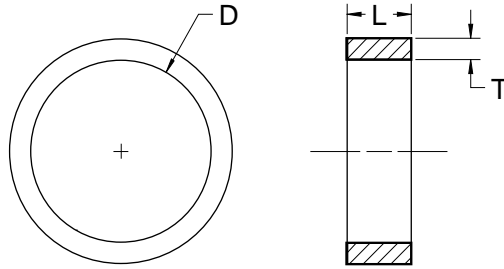
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**UniLok, Rectangular Section,
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AHM0960-0336-0672	-	9.6	9.12	3.2 / 3.51	6.55 / 6.89	9.3	20590
AHM0995-0040-0305	-	9.95	9.56	0.35 / 0.44	2.92 / 3.18	9.71	1330
AHM1005-0040-0356	-	10.05	9.66	0.35 / 0.44	3.42 / 3.69	9.81	1650
AHM1010-0102-0102	-	10.1	9.66	0.96 / 1.07	0.96 / 1.07	9.81	1160
AHM1046-0193-0386	-	10.46	9.99	1.82 / 2.04	3.73 / 3.99	10.16	7650
AHM1046-0381-0978	-	10.46	9.89	3.7 / 3.92	9.62 / 9.94	10.09	33230
AHM1054-0047-0216	-	10.54	10.11	0.43 / 0.51	2.05 / 2.27	10.27	1160
AHM1059-0216-0216	-	10.59	10.14	2.05 / 2.27	2.05 / 2.27	10.32	4710
AHM1120-0336-0337	-	11.2	10.62	3.2 / 3.51	3.25 / 3.48	10.83	10680
AHM1150-0028-0318	-	11.5	11.03	0.25 / 0.305	3.04 / 3.31	11.21	1070
AHM1155-0089-0230	-	11.55	11.08	0.83 / 0.94	2.18 / 2.42	11.26	2270
AHM1196-0183-0230	-	11.96	11.43	1.72 / 1.94	2.18 / 2.42	11.64	4400
AHM1201-0165-0457	-	12.01	11.46	1.57 / 1.73	4.44 / 4.7	11.66	8050
AHM1201-0165-0534	-	12.01	11.46	1.57 / 1.73	5.18 / 5.49	11.66	9390
AHM1234-0025-0318	-	12.34	11.84	0.22 / 0.288	3.04 / 3.31	12.02	980
AHM1254-0052-0437	-	12.54	12.04	0.48 / 0.56	4.24 / 4.5	12.22	2580
AHM1282-0097-0193	-	12.82	12.3	0.91 / 1.02	1.82 / 2.04	12.48	2090
AHM1282-0179-0358	-	12.82	12.25	1.7 / 1.88	3.45 / 3.71	12.45	6890
AHM1282-0219-0140	-	12.82	12.25	2.08 / 2.29	1.32 / 1.48	12.48	3160
AHM1282-0318-0183	-	12.82	12.17	3.02 / 3.33	1.72 / 1.94	12.4	5690
AHM1282-0386-0385	-	12.82	12.17	3.7 / 4.02	3.7 / 3.99	12.4	13970
AHM1282-0450-0898	-	12.82	12.17	4.34 / 4.65	8.78 / 9.17	12.4	36780
AHM1285-0052-0457	-	12.85	12.32	0.48 / 0.56	4.44 / 4.7	12.53	2710
AHM1285-0052-0762	-	12.85	12.32	0.48 / 0.56	7.44 / 7.8	12.53	4630
AHM1363-0065-0508	-	13.63	13.09	0.6 / 0.69	4.92 / 5.24	13.29	3740
AHM1363-0193-0386	-	13.63	13.01	1.82 / 2.04	3.73 / 3.99	13.24	7920
AHM1397-0128-4445	-	13.97	13.44	1.21 / 1.35	43.94 / 44.96	13.67	62760
AHM1414-0065-0204	-	14.14	13.59	0.6 / 0.69	1.93 / 2.14	13.8	1510
AHM1414-0117-0216	-	14.14	13.59	1.11 / 1.22	2.05 / 2.27	13.82	2850
AHM1414-0117-2540	-	14.14	13.59	1.11 / 1.22	25.01 / 25.79	13.82	33230
AHM1414-0259-4445	-	14.14	13.52	2.46 / 2.72	43.94 / 44.96	13.75	118450
AHM1473-0155-0432	-	14.73	14.03	1.47 / 1.63	4.19 / 4.45	14.25	7340
AHM1473-0201-1199	-	14.73	14.05	1.9 / 2.11	11.73 / 12.25	14.28	25710
AHM1559-0065-0407	-	15.59	14.97	0.6 / 0.69	3.93 / 4.2	15.19	3020

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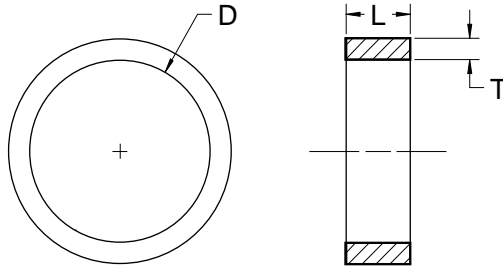
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AHM1559-0065-0508	-	15.59	14.97	0.6 / 0.69	4.92 / 5.24	15.19	3740
AHM1559-0065-1905	-	15.59	14.94	0.6 / 0.69	18.69 / 19.41	15.17	14370
AHM1602-0057-0954	-	16.02	15.37	0.53 / 0.61	9.32 / 9.76	15.63	6270
AHM1602-0121-0240	-	16.02	15.35	1.14 / 1.27	2.28 / 2.52	15.6	3250
AHM1602-0225-0449	-	16.02	15.3	2.13 / 2.37	4.34 / 4.63	15.58	10720
AHM1602-0272-0173	-	16.02	15.27	2.59 / 2.85	1.65 / 1.81	15.55	4890
AHM1602-0480-0482	-	16.02	15.24	4.64 / 4.96	4.67 / 4.96	15.55	21800
AHM1602-0480-1016	-	16.02	15.17	4.64 / 4.96	9.93 / 10.39	15.47	46040
AHM1602-0480-1143	-	16.02	15.17	4.64 / 4.96	11.2 / 11.66	15.47	51770
AHM1602-0562-1122	-	16.02	15.24	5.46 / 5.77	10.97 / 11.46	15.55	57380
AHM1678-0065-0813	-	16.78	16.08	0.6 / 0.69	7.95 / 8.31	16.34	6050
AHM1678-0193-0386	-	16.78	16.01	1.82 / 2.04	3.73 / 3.99	16.26	8100
AHM1791-0866-0762	-	17.91	17.02	8.55 / 8.77	7.49 / 7.75	17.4	55380
AHM1841-0060-1524	-	18.41	17.66	0.55 / 0.64	14.98 / 15.5	17.94	10900
AHM1922-0061-0230	-	19.22	18.45	0.55 / 0.67	2.18 / 2.42	18.72	1650
AHM1922-0078-0508	-	19.22	18.45	0.73 / 0.82	4.92 / 5.24	18.72	4580
AHM1922-0078-1042	-	19.22	18.45	0.73 / 0.82	10.18 / 10.65	18.72	9390
AHM1925-0145-0288	-	19.25	18.45	1.37 / 1.53	2.76 / 3	18.72	4710
AHM1925-0216-1296	-	19.25	18.42	2.05 / 2.27	12.75 / 13.16	18.72	30510
AHM1925-0269-0539	-	19.25	18.37	2.56 / 2.82	5.23 / 5.54	18.7	15480
AHM1925-0328-0209	-	19.25	18.34	3.12 / 3.43	1.98 / 2.19	18.67	7120
AHM1925-0577-0578	-	19.25	18.27	5.61 / 5.92	5.61 / 5.95	18.65	31490
AHM1925-0673-1348	-	19.25	18.27	6.57 / 6.89	13.2 / 13.75	18.65	82820
AHM2042-0856-0958	-	20.42	19.36	8.43 / 8.69	9.42 / 9.73	19.79	71520
AHM2245-0078-0399	-	22.45	21.54	0.73 / 0.82	3.86 / 4.12	21.87	3690
AHM2245-0078-0635	-	22.45	21.54	0.73 / 0.82	6.19 / 6.51	21.87	5780
AHM2245-0078-1336	-	22.45	21.54	0.73 / 0.82	13.1 / 13.62	21.87	12280
AHM2245-0169-0337	-	22.45	21.49	1.6 / 1.78	3.25 / 3.48	21.85	6410
AHM2245-0315-0629	-	22.45	21.42	2.99 / 3.31	6.12 / 6.46	21.8	21080
AHM2245-0381-0241	-	22.45	21.39	3.65 / 3.97	2.28 / 2.54	21.77	9560
AHM2245-0381-1000	-	22.45	21.39	3.65 / 3.97	9.77 / 10.22	21.77	39590
AHM2245-0673-0673	-	22.45	21.34	6.57 / 6.89	6.5 / 6.96	21.77	42790
AHM2245-0785-1572	-	22.45	21.34	7.69 / 8.01	15.41 / 16.03	21.77	112620
AHM2344-0381-0686	-	23.44	22.33	3.68 / 3.94	6.7 / 7.02	22.71	27310
AHM2430-0125-0969	-	24.3	23.3	1.19 / 1.3	9.47 / 9.91	23.65	13920

Intrinsic Devices, Inc.

2353 Third Street
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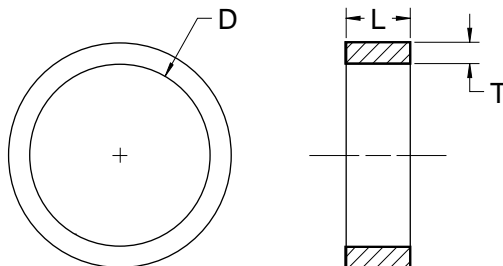
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CAGE Code 08CE6

Product Document

**UniLok, Rectangular Section,
 Heat-To-Recover, Metric Units**

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Product Description	Rev.	D Minimum Supplied	D Maximum Recovered	T Supplied	L Supplied	Minimum Substrate Diameter ⁵	Nominal Clamping Force (N) ⁶
AHM2565-0089-0292	-	25.65	24.59	0.83 / 0.94	2.79 / 3.05	24.97	3020
AHM2565-0089-1526	-	25.65	24.59	0.83 / 0.94	14.96 / 15.55	24.97	16060
AHM2565-0193-0385	-	25.65	24.54	1.82 / 2.04	3.7 / 3.99	24.95	8360
AHM2565-0358-0719	-	25.65	24.49	3.42 / 3.74	7.01 / 7.37	24.9	27490
AHM2565-0358-1016	-	25.65	24.47	3.42 / 3.74	9.93 / 10.39	24.9	38790
AHM2565-0770-0770	-	25.65	24.39	7.54 / 7.85	7.51 / 7.88	24.87	55870
AHM2565-0899-1796	-	25.65	24.39	8.83 / 9.15	17.62 / 18.29	24.9	147050
AHM2870-0508-0254	-	28.7	27.34	4.92 / 5.24	2.43 / 2.65	27.82	13340
AHM2870-0508-0508	-	28.7	27.34	4.92 / 5.24	4.92 / 5.24	27.82	26690
AHM2885-0089-1016	-	28.85	27.64	0.83 / 0.94	9.93 / 10.39	28.07	10630
AHM2885-0508-0254	-	28.85	27.49	4.92 / 5.24	2.43 / 2.65	27.97	13340
AHM3136-0089-0699	-	31.36	30.05	0.83 / 0.94	6.83 / 7.14	30.51	7340
AHM3307-0065-0501	-	33.07	31.68	0.6 / 0.69	4.85 / 5.16	32.16	3780
AHM3845-0073-1016	-	38.45	36.89	0.68 / 0.77	9.93 / 10.39	37.44	8580
AHM3845-0153-0508	-	38.45	36.83	1.44 / 1.61	4.92 / 5.24	37.42	9030
AHM4292-0281-0635	-	42.92	41.05	2.66 / 2.95	6.19 / 6.51	41.71	20280
AHM4442-0117-0969	-	44.42	42.6	1.11 / 1.22	9.47 / 9.91	43.26	13390
AHM4521-0635-2540	-	45.21	43.13	6.14 / 6.56	24.89 / 25.91	43.87	171780
AHM4521-0813-2284	-	45.21	43.01	8.02 / 8.23	22.58 / 23.09	43.77	191260
AHM4635-0153-0254	-	46.35	44.4	1.44 / 1.61	2.41 / 2.67	45.09	4540
AHM5128-0292-1804	-	51.28	49.1	2.76 / 3.08	17.7 / 18.37	49.89	60050
AHM5511-0584-0368	-	55.11	52.63	5.68 / 6	3.55 / 3.81	53.52	23620
AHM5857-0153-2210	-	58.57	56.11	1.44 / 1.61	21.92 / 22.28	56.98	39810
AHM5930-0219-0219	-	59.3	56.77	2.08 / 2.29	2.08 / 2.29	57.66	5560
AHM6070-0102-1270	-	60.7	58.42	0.96 / 1.07	12.44 / 12.96	59.31	15390
AHM6522-0230-0230	-	65.22	62.46	2.18 / 2.42	2.18 / 2.42	63.43	6140
AHM6741-0122-0970	-	67.41	64.65	1.16 / 1.27	9.49 / 9.91	65.64	14100
AHM7048-0178-0356	-	70.48	67.7	1.7 / 1.86	3.42 / 3.69	68.74	7470
AHM7620-0128-1270	-	76.2	73.03	1.21 / 1.35	12.44 / 12.96	74.15	19220
AHM8674-0204-0191	-	86.74	83.37	1.93 / 2.14	1.8 / 2.01	84.64	4580
AHM9829-0205-0206	-	98.29	94.47	1.9 / 2.19	1.95 / 2.16	95.92	4980
AHM9842-0457-1524	-	98.42	94.49	4.41 / 4.73	14.96 / 15.52	95.99	80730
AHM112.-0300-0500	-	112	107.83	2.87 / 3.13	4.82 / 5.19	109.48	17700
AHM112.-0600-0500	-	112	107.78	5.81 / 6.18	4.82 / 5.19	109.48	34520

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